## Maintenance Procedures for VISATRON VN87plus series

	Description	Interval (whatever comes first)								_	v
Step	Hours,	2.000	4.000	6.000	8.000	10.000	12.000	14.000	16.000	See Section	Required Parts / Tools
	or Months	3	6	9	12	15	18	21	24		Pa
1	Check negative pressure in Measuring Head: - under 55 mmWC -> adjust pressure - between 55 mmWC and 65 mmWC -> o. k between 65 mmWC and 85 mmWC -> adjust pressure - over 85 mmWC -> check pressure	x	x	x	x	x	x	x	x	3.1, Page 31	270532 U-Tube Gauge Kit or 151800 Digital Pressure Gauge compl.  270443 Service Kit Pressure
	regulator unit									F 2 Dags	Regulator
2	Clean infrared filters in Measuring Head	X	Х	X	X	X	X	X	X	5.2, Page 42 5.1, Page 42	151482 Cleaning
3	Clean fresh air bores in Measuring Head	X	X	Х	X	Χ	х	X	X		Kit
4	Exchange air filters in Measuring Head	X	Х	Х	X	X	Х	х	х	5.3, Page 43	151481 Maintenance Kit
5	Perform functional test with test glass	X	Х	Х	Х	Х	Х	Х	Х	7.1, Page 53	270453 Test Plate Kit
6	Exchange air filters in Pressure Regulator Unit		Х		X		Х		Х	5.4, Page 43	151481 Maintenance Kit
7	Exchange filter cartridge (VN115/116/215/87plus)		О		О		0		О	8.4, Page 77	273119 Cartridge for Water separator
8	Clean suction system with compressed air				Х				Х	3, Pages 31/32	Compressed air
9	Check bellows for cracks and suspensions between Measuring Head and Baseplate				х						
10	check Scavenging air outlet manually (feel free airflow)				Х				Х		
11	Inspection of entire OMD system								S		Schaller Service
12	Perform functional test of entire OMD system with smoke								S		Schaller Service 151067 Smoke Generator (110V) resp. 150740 (230V)
13	Overhaul complete OMD, incl. exchange bellows and suspension								S		Schaller Service 151482 Cleaning Kit, as per model: VN115 – 151483 VN116 – 151484 VN215 - 151485

X - Work to be done



O – Optional, only if optional Water Separator is installed

S – By authorized and certified Schaller Service Staff only